

# LOHAS

AUSTRALIA

TILE COLLECTION  
**GLAZED TILES**  
**COLOUR GUIDE**

LOHASAU.COM



















# BASIC COLOURS

							
B301	Burnt Siena	B110	Antique Rose Velvet	B208	Giraffe Pink	B011	Flamingo Pink
							
B010	Flamingo Baby	B103	Pink Ballet	B101	Innocent Pink	B037	Soft Lilac
							
B150	Fresh Salmon	B007	Delicate Peach	B113	Frozen Margarita	B204	Giraffe Yellow
							
B092	Lemon Tart	B049	Pikachu Yellow	B001	Yellow Yolk	B053	Saffron Yellow
							
B054	Creme Caramel	B057	Brown Beer Bottle	B096	Desert Bisque	B097	Water Bisque
							
B059	Sand Bisque	B025	Oyster Mushroom White	B020	Vanilla Cream	B002	Eggshell White
							
B090	Penguin White	B202	Giraffe Print	B190	Transparent White	B091	Minimal White
							
B042	Ice Grey White	B043	French Grey	B044	Divine Grey	B029	Elephant Grey
							
B028	Charcoal Grey	B012	Jet Set Black	B705	So Sweet Teal	B017	Midnight Indigo

## NOTES

Tiles are handmade, size and shape variation can be expected. There may be some variation in the colours of the actual product.

# BASIC COLOURS

			
B014 Chicago Cobalt Blue	B069 Electric Blue	B023 Lavender Violet Blue	B061 Transparent Violet
			
B088 Tempest Blue	B083 Ocean Surf	B055 Blue Sky	B065 Misty Blue
			
B151 Blue Fronteira	B051 Blue Dolphin	B152 Blue Provence	B071 Paradise Turquoise
			
B074 Emerald Lake	B075 Ultramarine Sea	B039 Shallow Waters	B067 Spearmint Spa
			
B068 Crystal Blue Waters	B206 Giraffe Blue	B210 Giraffe Green	B022 Mint Macaron
			
B618 Amazon Green	B608 Green Delight	B600 Green Guru	B628 Khaki Green
			
B046 Green Mojito	B038 Neon Green	B625 Olive Green	B040 Forest Green
			
B089 Tempest Green	B700 British Racing Green		

## NOTES

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# MATT COLOURS



M900 So Chic Teal Matt



M930 Racing Green Matt



M935 Forest Green Matt



M940 Shallow Waters Matt



M915 Royal Blue Matt



M920 Forever Blue Matt



M925 Summer Blue Matt



M910 Historical Blue Matt



M845 Vintage Red Matt



M950 Rose Velvet Matt



M945 Flamingo Baby Matt



M875 Adorable Pink Matt



M885 Perfect Nude Matt



M880 True Rose Matt



M999 Bisque Super Matt



M998 Bisque Soft Matt



M830 Cotton White Matt



M850 Glacier White Matt



M955 Fro zen Margarita Matt



M890 White Sand Matt



M815 P aper Black Matt



M820 Graphite Grey Matt



M810 Italian Coffee Matt



M800 Belgian Chocolate Matt



M865 Black Evergreen Matt



M835 Industrial Grey Matt



M855 Elegant Greige Matt



M825 Smoke Grey Matt



M860 Safari Green Matt

## NOTES

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# OXIDE EXPLOSIONS



X023 Galaxy Explosion



X022 Petroleum Explosion



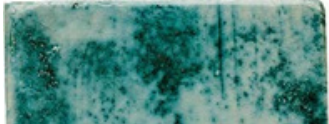
X010 Deep Blue Explosion



X011 Ocean Blue Explosion



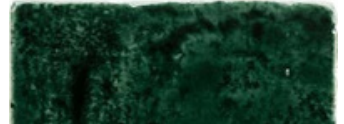
X020 Mystery Teal Explosion



X021 Aqua Mist Explosion



X031 Soft Emerald Explosion



X044 Metallic Green Explosion



X042 Jungle Green Explosion



X050 Vibrant Bamboo Explosion



X060 Don Pesto Explosion



X061 El Guacamole Explosion



X033 Coralline Explosion



X071 Hazelnut Explosion



X032 Wisteria Blossom Explosion



X072 Classic Concrete Explosion



X074 Stylish Grey Explosion



X075 Sophisticated Grey Explosion



X076 Wabi-Sabi Explosion

## NOTES

Tiles are handmade, size and shape variation can be expected. There may be some variation in the colours of the actual product.

# SPECIAL FIRING



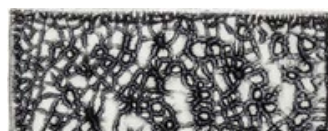
S320 Pretty Red



S050 Red Tomato Delicious



S032 Yaya Carrot



S397 Dame Blanche Gaudi



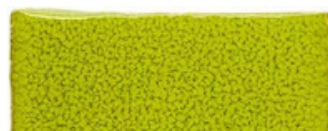
S001 Red Chili Pepper



S010 Orange Caviar



S008 Acid Yellow



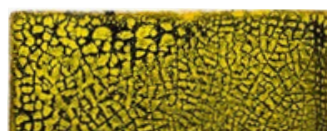
S018 Fresh Wasabi



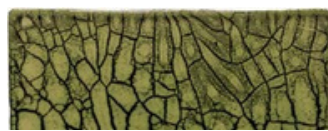
S380 Red Cobra



S381 Orange Cobra



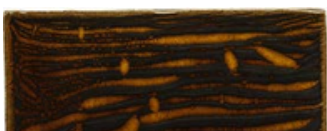
S382 Yellow Cobra



S392 Lime Gaudi



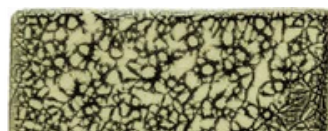
S304 Du Vin Rouge



S341 Caramel Spaghetti



S395 Salted Caramel Gaudi



S396 Lemon Sorbet Gaudi



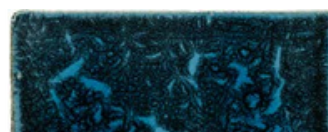
S030 So Eggplant



S385 Violet Sunset Cobra



S390 Blue Gaudi



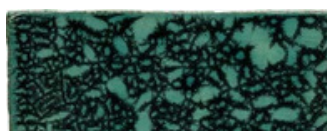
S393 Atlantic Blue Gaudi



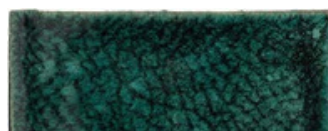
S383 Funky Mint Cobra



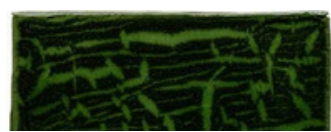
S384 Spearmint Splash Cobra



S394 Caribbean Green Gaudi



S391 Green Gaudi



S340 Skinny Zucchini

## NOTES

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# VINTAGE METALLICS



V220 Olive Bronze



V 210 Blush Copper



V240 Pink Mica



V200 Perfect Pearl



V012 Old Gold



V112 Old Gold Eruption



V018 Bronze Gold



V118 Bronze Gold Eruption



V009 Black Nickel



V109 Black Nickel Eruption



V006 Lava

## NOTES

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# GOLD & PLATINUM



GP02 Absolut Gold



GP04 Matt Gold



GP06 Iconic Gold



GP20 Brushed Cobalt Gold



GP12 Absolut Platinum



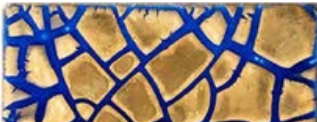
GP14 Matt Platinum



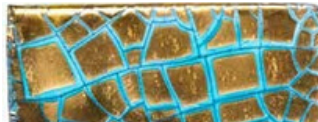
GP16 Iconic Platinum



GP30 Brushed White Platinum



GP42 Cobalt Gold Skin



GP44 Aqua Gold Skin



GP46 Magic Gold Skin



GP52 Sea Platinum Sky



GP54 Ocean Platinum Skin



GP56 Sky Platinum Skin

## NOTES

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# BLEND S



BL01

Blend Indigos



BL02

Blend Aquas



BL03

Blend BlackYellows



BL04

Blend Greens



BL05

Blend RedPinks



BL06

Blend Nudes

## NOTES

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# DRY COLOURS



D024 Dry Josefa



D010 Dry Basilio



D022 Dry Joaquina



D020 Dry Valentina



D044 Dry Ernesto



D042 Dry Alberto



D046 Dry Teodora



D026 Dry Florbela



D036 Dry Simone



D034 Dry Carmen



D032 Dry Amalia



D028 Dry Julia



D002 Dry Baltazar



D006 Dry Nicolau



D000 Natural Bisque

## NOTES

Tiles are handmade, size and shape variation can be expected. There may be some variation in the colours of the actual product.

# GLAZE SPECIFICATION

New Terracotta has its core strength in the wide knowledge of colours. We are always ahead of different colour expressions. A colour reaches its maximum when the pigment has been developed to the highest emotional resonance for that colour. There is so much more to our work than fine raw materials and high pigment loads. At New Terracotta, we are forging together the right balance of pigment, glaze, history, science and emotion.

The collection features **188** subtle, luminous, semi-transparent, deep, metallic colours. Each of them has a historical and artistic background.

## BASIC COLOURS

Ref.	Colour Name	Glaze Definition	Shade Variation	Long Term Crazing	Pre-Grout Seal	Shower, Saunas, Steam Rooms	Pools, Lakes Fountains	Exterior Facade s
B001	Yellow Yolk	glossy translucent	low			✓	✓	✓
B002	Eggshell White	glossy translucent	low			✓	✓	✓
B007	Delicate Peach	glossy translucent	moderate			✓	✓	✓
B010	Flamingo Baby	glossy translucent	moderate			✓	✓	✓
B011	Flamingo Pink	glossy translucent	moderate			✓	✓	✓
B012	Jet Set Black	glossy solid	low	yes		✓	✓	✓
B014	Chicago Cobalt Blue	glossy solid	low	yes		✓	✓	✓
B017	Midnight Indigo	satin to glossy solid	low			✓	✓	✓
B020	Vanilla Cream	glossy translucent	moderate			✓	✓	✓
B022	Mint Macaron	glossy translucent	moderate			✓	✓	✓
B023	Lavender Violet Blue	glossy translucent craquelé	moderate		yes			
B025	Oyster Mushroom White	glossy translucent	high			✓	✓	✓
B028	Charcoal Grey	glossy translucent craquelé	moderate		yes			
B029	Elephant Grey	glossy solid	low			✓	✓	✓
B037	Soft Lilac	glossy translucent	moderate			✓	✓	✓
B038	Neon Green	glossy translucent	low			✓	✓	✓
B039	Shallow Waters	glossy translucent	moderate			✓	✓	✓
B040	Forest Green	glossy translucent craquelé	moderate		yes			
B042	Ice Grey White	glossy translucent	low	yes		✓	✓	✓
B043	French Grey	glossy solid	low			✓	✓	✓
B044	Divine Grey	glossy solid	low			✓	✓	✓
B046	Green Mojito	glossy solid	moderate			✓	✓	✓
B049	Pikachu Yellow	glossy translucent craquelé	low		yes			
B051	Blue Dolphin	glossy solid	moderate			✓	✓	✓
B053	Saffron Yellow	glossy translucent	high			✓	✓	✓
B054	Creme Caramel	glossy translucent	moderate			✓	✓	✓
B055	Blue Sky	glossy translucent	low			✓	✓	✓
B057	Brown Beer Bottle	glossy translucent	moderate	yes		✓	✓	✓
B059	Sand Bisque	glossy translucent	moderate			✓	✓	✓
B061	Transparent Violet	glossy translucent	high	yes		✓	✓	✓
B065	Misty Blue	glossy translucent	moderate			✓	✓	✓
B067	Spearmint Spa	glossy translucent craquelé	high		yes			
B068	Crystal Blue Waters	glossy translucent craquelé	moderate		yes			
B069	Electric Blue	glossy translucent craquelé	low		yes			
B071	Paradise Turquoise	glossy translucent craquelé	moderate		yes			
B074	Emerald Lake	glossy solid	moderate			✓	✓	✓
B075	Ultramarine Sea	glossy translucent craquelé	moderate		yes			
B083	Ocean Surf	glossy translucent	moderate			✓	✓	✓
B088	Tempest Blue	glossy translucent craquelé	moderate		yes			
B089	Tempest Green	glossy translucent	moderate			✓	✓	✓
B090	Penguin White	glossy translucent	low	yes		✓	✓	✓
B091	Minimal White	glossy translucent	low			✓	✓	✓
B092	Lemon Tart	satin to glossy solid	moderate			✓	✓	✓
		glossy solid				✓	✓	✓
		glossy translucent				✓	✓	✓

# GLAZE SPECIFICATION

## BASIC COLOURS

Ref.	Colour Name	Glaze Definition	Shade Variation	Long Term Crazing	Pre-Grout Seal	Shower, Saunas Steam Rooms	Pools, Lakes Fountains	Exterior Facades
B096	Desert Bisque	glossy translucent	moderate			✓	✓	✓
B097	Water Bisque	glossy translucent craquelé	moderate		yes			
B101	Innocent Pink	glossy solid	low			✓	✓	✓
B103	Pink Ballet	glossy solid	moderate			✓	✓	✓
B110	Antique Rose Velvet	glossy translucent	moderate			✓	✓	✓
B113	Frozen Margarita	glossy translucent craquelé	low		yes			
B150	Fresh Salmon	glossy translucent	low			✓	✓	✓
B151	Blue Fronteira	satin to glossy solid	low			✓	✓	✓
B152	Blue Provence	satin to glossy solid	low			✓	✓	✓
B190	Transparent White	satin to glossy solid	low			✓	✓	✓
B202	Giraffe Print	glossy translucent craquelé	moderate		yes			
B204	Giraffe Yellow	glossy translucent craquelé	moderate					
B206	Giraffe Blue	glossy translucent craquelé	moderate					
B208	Giraffe Pink	glossy translucent craquelé	moderate					
B210	Giraffe Green	glossy translucent craquelé	moderate					
B301	Burnt Siena	glossy translucent craquelé	low					
B600	Green Guru	glossy solid	low			✓	✓	✓
B608	Green Delight	glossy solid	low			✓	✓	✓
B618	Amazon Green	glossy solid	low			✓	✓	✓
B625	Olive Green	glossy solid	low			✓	✓	✓
B628	Khaki Green	glossy solid	low			✓	✓	✓
B700	British Racing Green	glossy solid	moderate			✓	✓	✓
B705	So Sweet Teal	glossy translucent	low	yes		✓	✓	✓

## MATT COLOURS

Ref.	Colour Name	Glaze Definition	Shade Variation	Long Term Crazing	Pre-Grout Seal	Shower, Saunas Steam Rooms	Pools, Lakes Fountains	Exterior Facades
M800	Belgian Chocolate Matt	satin matt	moderate			✓	✓	✓
M810	Italian Coffee Matt	satin matt	moderate			✓	✓	✓
M815	Paper Black Matt	satin matt	low			✓	✓	✓
M820	Graphite Grey Matt	satin matt	moderate			✓	✓	✓
M825	Smoke Grey Matt	satin matt	moderate			✓	✓	✓
M830	Cotton White Matt	satin matt	low			✓	✓	✓
M835	Industrial Grey Matt	satin matt	moderate			✓	✓	✓
M845	Vintage Red Matt	satin matt	moderate			✓	✓	✓
M850	Glaciar White Matt	satin matt	low			✓	✓	✓
M855	Elegant Greige Matt	satin matt	moderate			✓	✓	✓
M860	Safari Green Matt	satin matt	moderate			✓	✓	✓
M865	Black Evergreen Matt	satin matt	moderate			✓	✓	✓
M875	Adorable Pink Matt	satin matt	moderate			✓	✓	✓
M880	True Rose Matt	satin matt	moderate			✓	✓	✓
M885	Perfect Nude Matt	satin matt	high			✓	✓	✓
M890	White Sand Matt	satin matt	moderate			✓	✓	✓
M900	So Chic Teal Matt	satin matt	moderate			✓	✓	✓
M910	Historical Blue Matt	satin matt	moderate			✓	✓	✓
M915	Royal Blue Matt	satin matt	moderate			✓	✓	✓
M920	Forever Blue Matt	satin matt	moderate			✓	✓	✓
M925	Summer Blue Matt	satin matt	moderate			✓	✓	✓

# GLAZE SPECIFICATION

## MATT COLOURS

Ref.	Colour Name	Glaze Definition	Shade Variation	Long Term Crazing	Pre-Grout Seal	Shower, Saunas Steam Rooms	Pools, Lakes Fountains	Exterior Facades
M930	Racing Green Matt	satin matt	moderate			✓	✓	✓
M935	Forest Green Matt	satin matt	moderate			✓	✓	✓
M940	Shallow Waters Matt	satin matt	moderate			✓	✓	✓
M945	Flamingo Baby Matt	satin matt	moderate			✓	✓	✓
M950	Rose Velvet Matt	satin matt	moderate			✓	✓	✓
M955	Frozen Margarita Matt	satin matt	low			✓	✓	✓
M998	Bisque Soft Matt	satin matt	moderate			✓	✓	✓
M999	Bisque Super Matt	satin matt	moderate			✓	✓	✓

## OXIDE EXPLOSIONS

Ref.	Colour Name	Glaze Definition	Shade Variation	Long Term Crazing	Pre-Grout Seal	Shower, Saunas Steam Rooms	Pools, Lakes Fountains	Exterior Facades
X010	Deep Blue Explosion	glossy translucent	high	yes		✓	✓	✓
X011	Ocean Blue Explosion	glossy translucent	high	yes		✓	✓	✓
X020	Mystery Teal Explosion	glossy translucent	high	yes		✓	✓	✓
X021	Aqua Mist Explosion	glossy translucent	high	yes		✓	✓	✓
X022	Petroleum Explosion	glossy translucent	high	yes		✓	✓	✓
X023	Galaxy Explosion	glossy translucent	high	yes		✓	✓	✓
X031	Soft Emerald Explosion	glossy translucent	high	yes		✓	✓	✓
X032	Wisteria Blossom Explosion	glossy translucent	high	yes		✓	✓	✓
X033	Coralline Explosion	glossy translucent	high	yes		✓	✓	✓
X042	Jungle Green Explosion	glossy translucent	high	yes		✓	✓	✓
X044	Metallic Green Explosion	glossy translucent	high	yes		✓	✓	✓
X050	Vibrant Bamboo Explosion	glossy translucent	high	yes		✓	✓	✓
X060	Don Pesto Explosion	glossy translucent	high	yes		✓	✓	✓
X061	El Guacamole Explosion	glossy translucent	high	yes		✓	✓	✓
X071	Hazelnut Explosion	glossy translucent	moderate	yes		✓	✓	✓
X072	Classic Concrete Explosion	glossy translucent	moderate	yes		✓	✓	✓
X074	Stylish Grey Explosion	glossy translucent	moderate	yes		✓		
X075	Sophisticated Grey Explosion	glossy translucent	moderate	yes		✓		
X076	Wabi-Sabi Explosion	glossy translucent	moderate	yes		✓		
		glossy translucent		yes		✓		✓

## SPECIAL FIRING

Ref.	Colour Name	Glaze Definition	Shade Variation	Long Term Crazing	Pre-Grout Seal	Shower, Saunas Steam Rooms	Pools, Lakes Fountains	Exterior Facades
S001	Red Chili Pepper	glossy solid craquelé	moderate			✓	✓	✓
S008	Acid Yellow	glossy solid craquelé	moderate			✓	✓	✓
S010	Orange Caviar	glossy solid craquelé	moderate			✓	✓	✓
S018	Fresh Wasabi	glossy solid craquelé	moderate			✓	✓	✓
S030	So Eggplant	glossy translucent	moderate			✓	✓	✓
S032	Yaya Carrot	glossy translucent	low			✓	✓	✓
S050	Red Tomato Delicious	glossy translucent	low			✓	✓	✓
S304	Du Vin Rouge	glossy solid	low			✓	✓	✓
S320	Pretty Red	glossy solid	low			✓	✓	✓
S340	Skinny Zucchini	glossy solid craquelé	high			✓	✓	✓
S341	Caramel Spaghetti	glossy solid craquelé	high			✓	✓	✓
S380	Red Cobra	glossy solid craquelé	moderate			✓	✓	✓
		reactive craquelé				✓	✓	✓

# GLAZE SPECIFICATION

## SPECIAL FIRING

Ref.	Colour Name	Glaze Definition	Shade Variation	Long Term Crazing	Pre-Grout Seal	Shower, Saunas Steam Rooms	Pools, Lakes Fountains	Exterior Facades
S381	Orange Cobra	reactive craquelé	moderate			✓	✓	✓
S382	Yellow Cobra	reactive craquelé	moderate			✓	✓	✓
S383	Funky Mint Cobra	glossy translucent craquelé	moderate			✓		
S384	Spearmint Splash Cobra	glossy translucent craquelé	moderate			✓		
S385	Violet Sunset Cobra	glossy translucent craquelé	moderate			✓		
S390	Blue Gaudi	glossy translucent craquelé	high			✓		
S391	Green Gaudi	glossy translucent craquelé	high			✓		
S392	Lime Gaudi	glossy translucent craquelé	high			✓		
S393	Atlantic Blue Gaudi	glossy translucent craquelé	high			✓		
S394	Caribbean Green Gaudi	glossy translucent craquelé	high			✓		
S395	Salted Caramel Gaudi	glossy translucent craquelé	high			✓		
S396	Lemon Sorbet Gaudi	glossy translucent craquelé	high			✓		
S397	Dame Blanche Gaudi	glossy translucent craquelé	high			✓		

## VINTAGE METALLICS

Ref.	Colour Name	Glaze Definition	Shade Variation	Long Term Crazing	Pre-Grout Seal	Shower, Saunas Steam Rooms	Pools, Lakes Fountains	Exterior Facades
V006	Lava	metallic matt	low			✓		
V009	Black Nickel	metallic glossy	moderate	yes		✓	✓	✓
V012	Old Gold	metallic craquelé	moderate			✓	✓	✓
V018	Bronze Gold	metallic craquelé	high			✓	✓	✓
V109	Black Nickel Eruption	metallic glossy	moderate	yes		✓	✓	✓
V112	Old Gold Eruption	metallic craquelé	moderate			✓	✓	✓
V118	Bronze Gold Eruption	metallic craquelé	high			✓	✓	✓
V200	Perfect Pearl	metallic matt	moderate					
V210	Blush Copper	metallic matt	moderate					
V220	Olive Bronze	metallic matt	moderate					
V240	Pink Mica	metallic matt	moderate					

## GOLD & PLATINUM

Ref.	Colour Name	Glaze Definition	Shade Variation	Long Term Crazing	Pre-Grout Seal	Shower, Saunas Steam Rooms	Pools, Lakes Fountains	Exterior Facades
GP02	Absolut Gold	glossy solid	low	yes				
GP04	Matt Gold	matt	low	yes				
GP06	Iconic Gold	glossy craquelé	moderate	yes				
GP12	Absolut Platinum	glossy solid	low	yes				
GP14	Matt Platinum	matt	low	yes				
GP16	Iconic Platinum	glossy craquelé	moderate	yes				
GP20	Brushed Cobalt Gold	glossy solid	high	yes				
GP30	Brushed White Platinum	glossy solid	high	yes				
GP42	Cobalt Gold Skin	glossy craquelé	moderate	yes				
GP44	Aqua Gold Skin	glossy craquelé	moderate	yes				
GP46	Magic Gold Skin	glossy craquelé	moderate	yes				
GP52	Sea Platinum Skin	glossy craquelé	moderate	yes				
GP54	Ocean Platinum Skin	glossy craquelé	moderate	yes				
GP56	Sky Platinum Skin			yes				

# GLAZE SPECIFICATION

## BLENDS

Ref.	Colour Name	Glaze Definition	Shade Variation	Long Term Crazing	Pre-Grout Seal	Shower, Saunas Steam Rooms	Pools, Lakes Fountains	Exterior Facades
BL01	Blend 1.00 Indigos	glaze mix	very high	yes/no		✓		✓
BL02	Blend 2.00 Acquas	glaze mix	very high	yes/no		✓		✓
BL03	Blend 3.00 BlackYellows	glaze mix	very high	yes/no		✓		✓
BL04	Blend 4.00 Greens	glaze mix	very high	yes/no		✓		✓
BL05	Blend 5.00 RedPinks	glaze mix	very high	yes/no		✓		✓
BL06	Blend 6.00 Nudes	glaze mix	very high	yes/no		✓		✓

## DRY COLOURS

Ref.	Colour Name	Glaze Definition	Shade Variation	Long Term Crazing	Pre-Grout Seal	Shower, Saunas Steam Rooms	Pools, Lakes Fountains	Exterior Facades
D000	Natural Bisque	bisque	moderate		yes			✓
D002	Dry Baltazar	bisque impregnated	high		yes			✓
D006	Dry Nicolau	bisque impregnated	moderate		yes			✓
D010	Dry Basilio	bisque impregnated	moderate		yes			✓
D020	Dry Valentina	bisque impregnated	moderate		yes			✓
D022	Dry Joaquina	bisque impregnated	moderate		yes			✓
D024	Dry Josefa	bisque impregnated	moderate		yes			✓
D026	Dry Florbela	bisque impregnated	moderate		yes			✓
D028	Dry Julia	bisque impregnated	high		yes			✓
D032	Dry Amalia	bisque impregnated	moderate		yes			✓
D034	Dry Carmen	bisque impregnated	moderate		yes			✓
D036	Dry Simone	bisque impregnated	high		yes			✓
D042	Dry Alberto	bisque impregnated	high		yes			✓
D044	Dry Ernesto	bisque impregnated	high		yes			✓
D046	Dry Teodora	bisque impregnated	moderate		yes			✓
		bisque impregnated			yes			✓

### Craquelé

Craquelé is the appearance of fine cracks in the glaze, also called crackle. The size and distribution of crazing will vary from tile to tile. Crazing can be enhanced with stains or sealed to minimize the effect. Crazing is not a defect, but a decorative effect that is deliberately induced, usually known as artistic craquelé. All craquelé glazes should be sealed before grouting.

### Shade Variation

Variation is inherent to the handmade process and is intentional.

**Low** - Tile can vary slightly.

This glaze has subtle variation in tone and texture.

**Moderate** - Tile can vary slightly to moderately.

This glaze has clear and noticeable variation in tone and texture.

**High** - Tile can vary significantly.

This glaze is created by multiple layers of different colour glazes applied or glazes with extreme reactions in firing resulting in significant changes in colour, tone and texture. It is recommended that the range be viewed before selection.

**Very High** - Tile can show a dramatic and random variation.

This random glaze expression varies greatly from light to dark tones, texture and also shifts in colour.

It is recommended that the range be viewed before selection.

# GLAZE SPECIFICATION

## Types of Variation

**Tonal Variation** - From light to dark within the same colour.

A single tile can only show one tone and is not a complete representation of the glaze's tonal range.

**Textural Variation** - Textural variation refers to the smoothness or mottling of a glaze.

This includes size and density of crazing, crystal growth and other decorative techniques.

As with all types of variation, the texture will vary from tile to tile within a batch.

**Colour Variation** - Colour variation is the shift from one hue to another within one glaze.

Glazes that display shifts in colour will do so from tile to tile and with some glazes within a single tile.

## Test Support

### Long Term Crazing

According to Determination of Crazing Resistance test results, EN ISO 10545-11 / ASTM C 424-93.

### Pools, Lakes and Fountains

According to Determination of Crazing Resistance test results, EN ISO 10545-11 / ASTM C 424-93.

According to Determination of Chemical Resistance test results, EN ISO 10545-13 / ASTM C 650-04.

### Exterior Facades

According to Determination of Frost Resistance test results, EN ISO 10545-12 (limit at - 20°C).

<b>MATCHING FINISHES</b>	Basic Colours 66	Matt Colours 29	Oxide Explosions 19	Special Firing 25	Vintage Metallics 11	Gold & Platinum 14	Blends 6	Dry Colours 15
Field Tiles	●	●	●	●	●	●	●	●
Special Tiles	●	●	●	●	●	●	●	●
3D & Relief Tiles	●	●		●	●	●	●	●
Parquet Bisque	○	●	●	○				●
Paulo Vale Collection	●	●		●	●	●	●	●

Knit Knots	●	●		○				
Basket Weave Anatomy	●	●		○				

● V006 Lava, V109 Black Nickel Eruption, V112 Old Gold Eruption, V118 Bronze Gold Eruption do not apply.

○ Translucent craquelé do not apply for floors.

○ Cobra and Gaudi glazes (from S380 to S397) do not apply.



# PHYSICAL & CHEMICAL CHARACTERISTICS

## GLAZED TILES TECHNICAL FEATURES

Property	Standard	Test Results	Compliance
Determination of water absorption	EN ISO 10545-3	14,40%	yes
	ASTM C 373-88	15,90%	yes
Determination of module of rupture	EN ISO 10545-4	R=1 4 ,8N/mm <sup>2</sup> S = 1066 N	yes
Determination of frost resistance	EN ISO 10545-12	not affected (limit at -20°C)	yes
Determination of chemical resistance	EN ISO 10545-13	Household chemicalsclass A Swimming	yes
		pool saltsclass A Acidsclass A Alkaliclass A	yes
			yes
			yes
	ASTM C 650-04	not affected	yes
Determination of resistance to staining	EN ISO 10545-14	Green chromium	class 5
		Iodine	class 5
		Olive oil	class 5
	ASTM C 1378-04	not affected	yes

## DRY PARQUET TECHNICAL FEATURES

Property	Standard	Test Results	Compliance
Determination of water absorption	EN ISO 10545-3	14,40%	yes
	ASTM C 373-88	15,90%	yes
Determination of module of rupture	EN ISO 10545-4	R=1 3 ,5N/mm <sup>2</sup> S = 1699 N	yes
Determination of resistance to deep abrasion	EN ISO 10545-6	1142 mm <sup>3</sup>	yes
Determination of moisture expansion	EN ISO 10545-10	0,2 mm/m	yes
Determination of slip resistance of pedestrian surfaces	CEN/TS 16165-A	16°	yes

Barefoot Test - Flooring in wet conditions where the pedestrian is barefoot.

# PHYSICAL & CHEMICAL CHARACTERISTICS

## MATT PARQUET TECHNICAL FEATURES

Property	Standard	Test Results	Compliance	
Determination of water absorption	EN ISO 10545-3	14,40%	yes	
	ASTM C 373-88	15,90%	yes	
Determination of module of rupture	EN ISO 10545-4	R=1 9 ,7N/mm2    S = 1985 N	yes	
Determination of resistance to surface abrasion	EN ISO 10545-7	PEI V, >12000 rev.	yes	
Determination of chemical resistance	EN ISO 10545-13	Ammonium chloride 100g/l	class A	yes
		Sodium hypochlorite 20mg/l	class A	yes
		Hydrochloric acid 3% V/V	class LA	yes
		Citric acid 100g/l	class LA	yes
		Potassium Hydroxide 30g/l	class LA	yes
Determination of resistance to staining	EN ISO 10545-14	Green chromium	class 5	yes
		Iodine	class 5	yes
		Olive oil	class 5	yes
	ASTM C 1378-04	not affected	yes	

New Terracotta Handmade Glazed Tiles, Group III.  
Test report, CTCV - Centro Tecnológico da Cerâmica e do Vidro.



### Recycling

New Terracotta glazed tiles contain 40% recycled materials, depending on the product type.

# LOHAS

## CONTACT US

P 02 9566 2114  
E [info@lohasau.com](mailto:info@lohasau.com)

W [lohasau.com](http://lohasau.com)  
IG [@lohas\\_australia](https://www.instagram.com/lohas_australia)

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